



2016 Sustainability Progress Report

- Sustainability Initiative Overview
- Key Accomplishments
 - Quantitative & qualitative goals
 - Integration into agency practices
- Recognition
- Continual Improvement





People - Planet - Prosperity

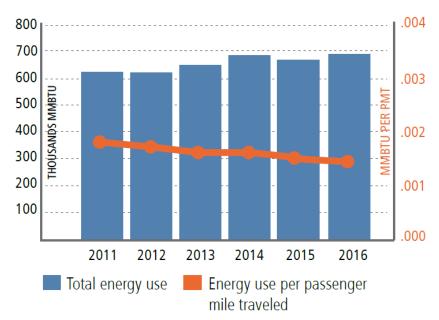


Maximizing efficiency

In 2016:

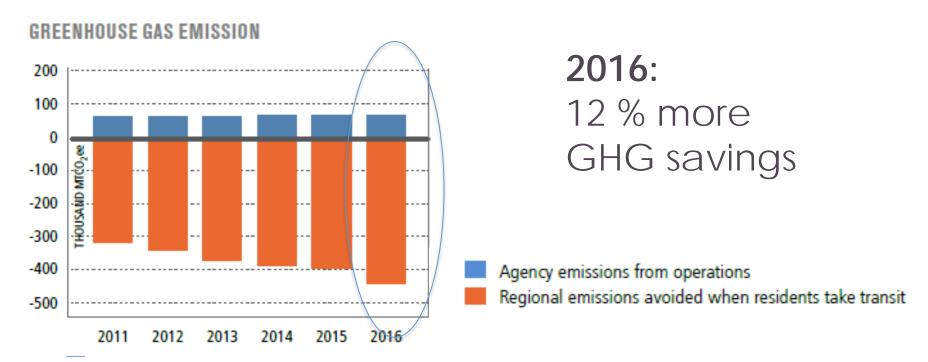
- 23% ridership increase
- 9% less energy per PMT
- Moving more people using fewer resources

REVENUE FLEET ENERGY USE





Regional environmental benefits





Regional environmental benefits

ST services avoid GHG emissions equivalent to:



Powering more than **46,000 homes** for a year

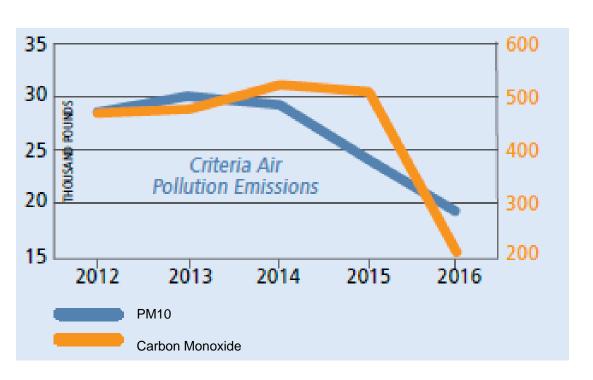


Burning **50 million** gallons of gasoline



Significant pollution reduction

From ST Express bus and Sounder upgrades



2016 Reductions

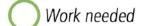
PM10 25%

CO 59%



Meeting short term Sustainability Plan goals

- Reduce greenhouse gas emissions per vehicle by 5 percent.*
- Reduce vehicle pollution by 15 percent.*
- Decrease total energy use by 5 percent for all facilities built before 2015.
- Divert 40 percent of office waste to recycling or compost.
- Recycle 90 percent of construction and demolition materials.







* Data normalized by passenger miles traveled.



2016 Partnerships for Innovation

- PSE Green Direct Program
 Enable100% clean, wind energy for Link light rail accounts
- PSRC Regional Climate Collaborative Enhance regional infrastructure resilience regionally



Planning sustainably

 Capital expansion projects include green infrastructure and building allowance

Environmental planning considers resilience



Design & construction



- Installed 64 KW solar power array at Angle Lake Station
- Using green building certifications LEED & ENVISION
- Restricted dirtiest diesel equipment at all construction sites



Environmental stewardship



- Maintained strong environmental compliance record
- Renewed focus on resource conservation



Our sustainability ethic

- ST3 reflects organization's sustainability commitment
- Launched Sustainability
 Peer Recognition Program
- Think Before You Throw
 Campaign





Recognition



NSF-ISR

Registered to ISO 14001











2017 and beyond

- Implementing ST3
- Upgrading ESMS to ISO 14001's 2015 standard
- Reducing construction pollution
- Deepening conservation efforts

